

Work Order ID 57984 - 1

April 21, 2010 10:06:53 AM



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Item ID: K642-512

Revision ID:

Item Name: saddle kit 642-512

Start Date: 21/04/2010 Start Qty: 2.00

Required Date: 28/04/2010 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

QC:

Date: 10-4-21

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev M

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels per PPP K642-512 CHG004

0.00

8 10/05/12

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

10-5-13 SP 2X

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Item ID: K642-512

Accept



Setup Start



Revision ID:

Stop



Item Name: saddle kit 642-512

Start Date: 21/04/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

S 10/05/14

40

Memo

0.00

130



Packaging

Packaging

Packaging

0.00

Memo

Identify and pack for shipping as per PPP K642-512 Location: PK

0.00

Reva

10-5-14 100 100

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/17 100

PS 10-5-17 100

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16

Work Order ID: 57984

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Start Date: 21/04/2010

Start Qty: 2.00

Required Date: 28/04/2010

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C35A		Purchased	No			110	Each	92.0000	6.0000			



10-5-734

BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST353

92

111724

42

112489

50

Purchased

No

110

Each

116.0000

18.0000



10-5-13



BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST353

116

101261

4

112646

12

113164

50

114442

50

3
10

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Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C41A		Purchased	No			110	Each	235.0000	16.0000			



BOLT

10-5-13

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	4	
103324	4	
Main Warehouse		
ST354	231	
112431	31	
112829	100	
114443	100	



Bolt

Purchased No

110 Each 551.0000 24.0000

16

10-5-13

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	4	
103344	4	
Main Warehouse		
ST356	547	
112794	47	
113121	500	

24

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Start Date: 21/04/2010
Start Qty: 2.00

Required Date: 28/04/2010
Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C11A		Purchased	No			110	Each	178.0000	16.0000			



Bolt

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	4	
104817	4	
Main Warehouse		
ST338	174	
112805	44	
112933	60	
114443	70	

AN5C12A

Purchased

No

110

Each

144.0000

8.0000

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	2	
18918	2	
Main Warehouse		
ST338	142	
111925	12	
112489	30	
113121	100	

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Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C13A		Purchased	No			110	Each	107.0000	8.0000			



10-5-13

SP

Warehouse	Location	Loc Qty	Loc Code
OFFSHORE			
	FG	2	
	18918	2	
Main Warehouse			
	ST338	105	
	111648	50	
	111925	5	
	113121	50	



Purchased

No

110

Each

107.0000

2.0000



10-5-13

SP 20

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse			
	ST339	107	
	109148	7	
	111819	100	

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Parent Item: K642-512



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Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP Rev.A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C32A		Purchased	No			110	Each	127.0000	4.0000			



10-5-13

SP

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	4	
18918	4	
Main Warehouse		
ST340	123	
110155	32	
111808	41	
113164	50	



Purchased

No

110 Each

140.0000 4.0000



10-5-13

SP

26

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	2	
18918	2	
Main Warehouse		
ST340	138	
110342	28	
111648	50	
112454	60	

4

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Work Order ID: 57984



Parent Item: K642-512



Parent Item Name: saddle kit 642-512

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C35A		Purchased	No			110	Each	111.0000	2.0000			



10-5-13

Sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST340

111

107551

13

108084

50

108401

48

110

Each

0.0000

48.0000



1114341

10-5-13

Sl

AN960C10L



washer

AN960C416L



WASHER

Purchased

No

1114341 0332R

Purchased

No

110

Each

1,280.000

48.0000



10-5-13

Sl

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST346

1236

112612

336

112794

500

112828

400

48

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Comments: IPP Rev:A 05.06.07 new issue EC
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Start Date: 21/04/2010
Start Qty: 2.00

Required Date: 28/04/2010
Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C516L		Purchased	No			110	Each	121.0000	16.0000			



WASHER

10-5-13

scf

D206-648-013 Manufactured No



GIW Modification

C916-1002

Warehouse	Location	Loc Qty	Loc Code
-----------	----------	---------	----------

Main Warehouse

ST347

121

111916

121

110

Each

6.0000

2.0000

16

1558/18

10-5-13 sp (2x)

Warehouse	Location	Loc Qty	Loc Code
-----------	----------	---------	----------

Main Warehouse

FG120

6

52585

2

52907

4

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Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 2.00

Required Qty: 2.00

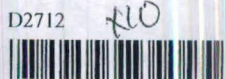
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652		Manufactured	No			110	Each	390.0000	32.0000			



Bushing

16-5-13

SP



Set Screw

Manufactured No

110 Each

417.0000 20.0000



16-5-13

SP (24)

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 44

31985 44

Main Warehouse

ST021 346

53741 6

56067 214

57712 126

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 50

29962 50

Main Warehouse

ST022 367

16400 20

50415 347

20

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Parent Item Name: saddle kit 642-512


Comments: IPP Rev.A 05.06.07 new issue EC
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Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2932-2 		Manufactured	No			110	Each	9.0000	2.0000			
Saddle RH Out, 206												

10-5-135

D2933-2



Saddle RH In, 206

Manufactured No

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST421	9	
50368	6	
53329	3	

110 Each 16.0000 2.0000



2

10-5-13 sl 2

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST428	16	
52308	7	
52587	6	
53330	3	

g

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Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2934 <i>x2</i>		Manufactured	No			110	Each	46.0000	4.0000			



Saddle Spacer

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

6

31929

6

Main Warehouse

ST031

40

50376

40

Manufactured No

110

Each

55.0000

4.0000



10-5-13

SL

D2935 *x2*



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST031

55

50211

55

4

10-5-13

SL 2X

4

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Work Order ID: 57984

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Comments: IPP Rev:A 05.06.07 new issue EC
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Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2938-2		Manufactured	No			110	Each	11.0000	2.0000			



Saddle RH Out, 206

10-5-135

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST421

11

50245

2

53332

3

56576

6

Manufactured No

110

Each

7.0000

2.0000



10-5-135

D2939-2



Saddle RH In, 206

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST428A

7

52658

4

53334

3

1

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Work Order ID: 57984



Parent Item: K642-512



Parent Item Name: saddle kit 642-512

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3396-3

Spacer



4.0000

10-5-13

[Signature]

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

26772

10

Main Warehouse

ST055

23

48196

23

D3407-043



Tow Ring

Manufactured No

110

Each

58.0000

2.0000



4

10-5-13

[Signature]

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST464

58

48249

6

50176

20

50387

20

53351

12

Picklist Print

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Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1		Manufactured	No			110	Each	136.0000	2.0000			



5
f2 Washer



151653

10-5-13

SL

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST058

136

54692

136

110

Each

103.0000 4.0000



9

10-5-13

SL

(22)

D3457-1



6
f2 Washer

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

OFFSHORE

FG

10

32409

10

Main Warehouse

ST059

93

45913

42

52981

51

4

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D3672-1		Manufactured	No			110	Each	1,581.000	48.0000			



Phenolic Washer

10-5-13 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST077

1581

47628

81

51674

500

52505

1000

Manufactured No

110

Each

1,514.000

48.0000



10-5-13 S sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST077

1514

51596

6

55560

508

57704

1000

Manufactured No

110

Each

1,076.000

48.0000



10-5-13 sl 2x

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST077

1076

53237

1076

4x

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MS21043-3 *20*



Nut



10-5-13

SL

S

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

80

103691

80

Main Warehouse

ST301

3795

112314

3795

MS21043-4 *23*



Nut

Purchased

No

110

Each

1,150.000

26.0000



10-5-13

SL

(2X)

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST301

1110

112492

60

113064

110

113069

40

114181

400

114348

500

26

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Parent Item Name: saddle kit 642-512

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MS21043-5		Purchased	No			110	Each	668.0000	8.0000			



Nut



10-5-13

SL

2x

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST301	668	
111819	168	
112314	500	

8

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